

*Union Special* MACHINE COMPANY

Catalog No. T83 U  
(Supplement to 83 R)  
Class 61400

5-31-61  
PROPERTY OF  
DEVELOPMENT/CATALOG DEPT.

Please return to the Catalog Dept.

OCT 06 1992

Date received to file: \_\_\_\_\_

### STYLES OF MACHINES

61400 U Streamlined, flat bed, lockstitch machine, 1 9/64 inch needle bar travel, automatic lubrication for lower mechanism, visible oil supply, adjustable feed eccentric, rotary needle thread tension assembly and driven needle thread controller roller assembly. For seaming operations on light to medium weight work.

61400 V Streamlined, flat bed, lockstitch machine, 1 13/64 inch needle bar travel, automatic lubrication for lower mechanism, visible oil supply, adjustable feed eccentric, rotary needle thread tension assembly and driven needle thread controller roller assembly. For seaming operations on medium to heavy weight work.

### APPLICATION OF CATALOG

This is a supplement to Catalog No. 83 R and should be used in conjunction therewith. Only parts found on Styles 61400 U and 61400 V, but not on any other 61400 Style machine, are illustrated. On the back is an illustration itemized by detail number and on the bottom of the page the detail number identifies the part by number.

### IDENTIFYING PARTS

Where construction permits, each Union Special part is stamped with its catalog part number. A part too small for its complete catalog stamping is identified by a letter symbol which distinguishes it from another part similar in appearance.

Each part number represents the same part, regardless of the catalog in which it appears.

**IMPORTANT! ON ALL ORDERS, PLEASE INCLUDE PART NUMBER AND STYLE OF MACHINE FOR WHICH PART IS ORDERED.**

### TERMS

Prices are strictly net cash and are subject to change without notice. All shipments are forwarded at the buyer's risk f.o.b. shipping point. Parcel Post shipments are insured unless otherwise directed. A charge is made to cover the postage and insurance.

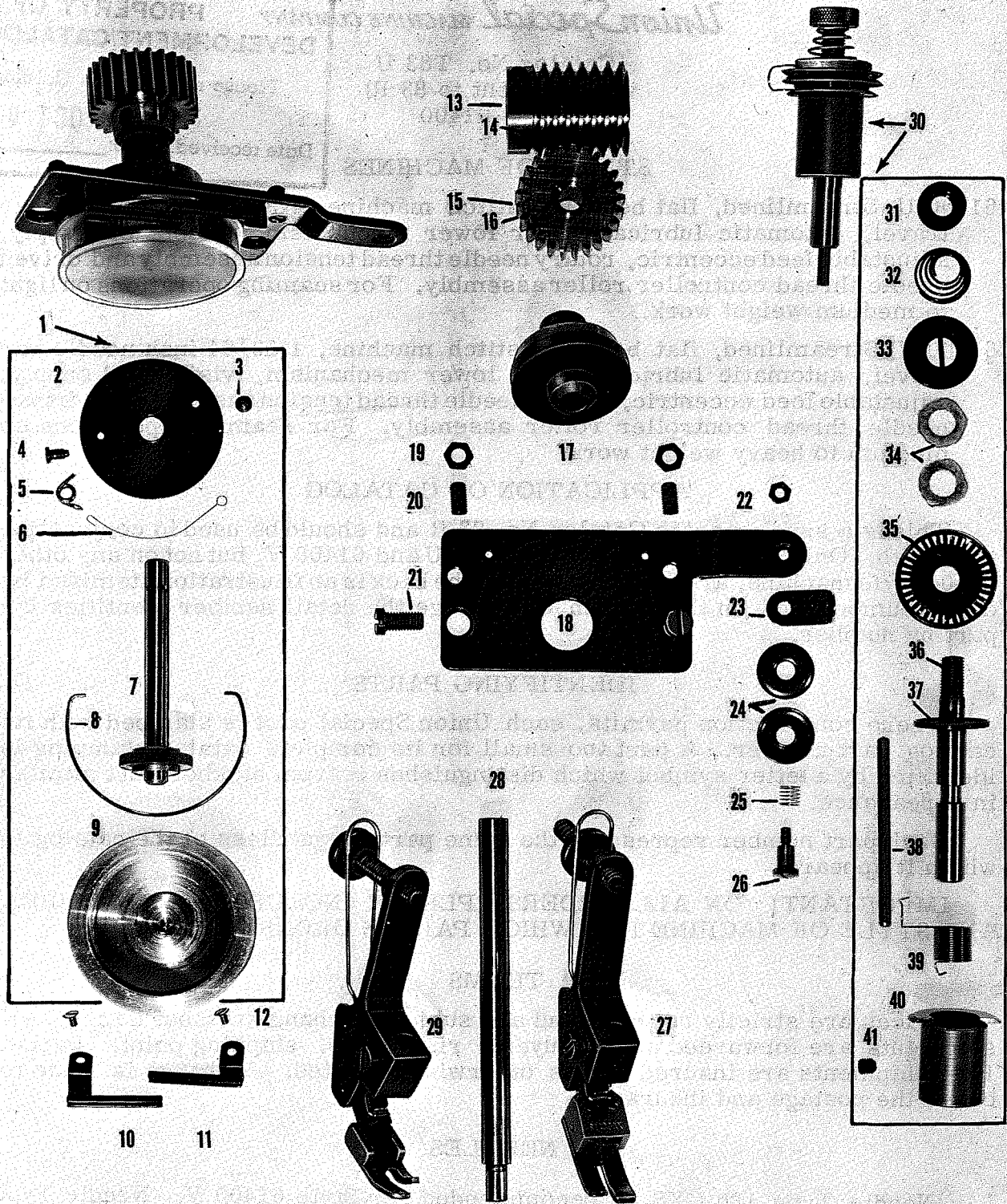
### NEEDLES

Needle Type 180 GXS is recommended for Style 61400 V. Needle Type 183 GXS is recommended for Style 61400 U.

180 GXS Lockstitch, short length, ball eye, single groove, wide angle groove, struck groove, deep spot, ball point, chromium plated, sizes 028, 032, 036, 040, 044, 048, 054, 060.

183 GXS Lockstitch, extra short length, ball eye, single groove, wide angle groove, struck groove, deep spot, ball point, chromium plated, sizes 028, 032, 036, 040, 044.

To have needle orders promptly and accurately filled, the empty package, a sample needle or Type and Size for needle should be given. A complete order would read: "1000 Needles, Type 183 GXS, Size 036".



- 1 29475 AV
- 2 61478 K
- 3 21629
- 4 22798
- 5 61478 L
- 6 61478 D
- 7 61478 B
- 8 61478 H
- 9 61478 E
- 10 61478 F
- 11 61478 G
- 12 22716
- 13 61478
- 14 22894 P

- 15 61478 A
- 16 22894 P
- 17 61478 C
- 18 61478 J
- 19 12934 A
- 20 22560 A
- 21 22839
- 22 43443 Q
- 23 39263 E
- 24 15438 B
- 25 57 WC
- 26 15438 D
- 27 61420 CB (for 61400 U)
- 28 51257 K

- 29 61420 CA (for 61400 V)
- 30 29475 AU
- 31 61292 C
- 32 61492 M-4
- 33 61492 L
- 34 61492 T
- 35 61492 S
- 36 61492 P
- 37 61492 K
- 38 61492 R
- 39 61492 U
- 40 61492 N
- 41 89

Parts shown above are for 61400 U and V. Part numbers are represented by reference number. Indented part numbers indicate the component sold with base part.

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